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(54) HIGH STRENGTH HOT ROLLED STEEL PLATE EXCELLENT IN PITTING CORROSION RESISTANCE AND CRUSHING RESISTANCE, HIGH STRENGTH GALVANIZED STEEL PLATE, AND THEIR PRODUCTION

(57)Abstract:

PROBLEM TO BE SOLVED: To obtain the steel plate without causing the problems in P- and Cu-added steels by forming a steel stock of a specific chemical composition into steel plate while specifying respective condition of hot rolling and cooling.

SOLUTION: A stoich steel, having a composition consisting of, by mass, 0.05-0.25% C, 1.0-3.0% Mn, 0.01-0.12% P, 0.02-0.5% Ti, 0.01-0.1% Al, S and N in the amounts controlled to  $\leq 0.01\%$  and  $\leq 0.01\%$ , respectively, and the balance Fe, is hot-rolled at  $\geq 800^\circ\text{C}$  finishing temp., and the resultant steep plate is cooled down to  $\leq 650^\circ\text{C}$  at  $\geq 30^\circ\text{C/sec}$  average cooling rate and coiled. By this procedure, the high strength hot rolled steel plate, in which the amount of solid solution Ti is regulated to 0.001-0.25% and which has a structure consisting of  $\leq 15\text{vol.}\%$  ferrite and the balance one or  $\geq 2$  kinds among martensite, tempered martensite, and bainitic low-temp. transformed structure and also has  $2500\text{N/mm}^2$  tensile strength and excellent pitting corrosion resistance and crushing characteristic, can be obtained. Various treatments of electrogalvanizing, hot dip galvanizing, etc., are applied to the surface of this steel plate.